

Application No.: 10/666,212

Case No.: 58807US002

**Amendments to the Claims:**

The following Listing of Claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims**

1. (currently amended) Glass collectively comprising at least 85 [[80]] percent by weight of (i) at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>, (ii) at least one of ZrO<sub>2</sub> or HfO<sub>2</sub>, and (iii) at least one of Al<sub>2</sub>O<sub>3</sub> or REO, and the glass containing not more than 15 [[20]] percent by weight collectively As<sub>2</sub>O<sub>3</sub>, B<sub>2</sub>O<sub>3</sub>, GeO<sub>2</sub>, P<sub>2</sub>O<sub>5</sub>, SiO<sub>2</sub>, TeO<sub>2</sub>, and V<sub>2</sub>O<sub>5</sub>, with the proviso that the glass does not comprise 35.73 percent by weight Al<sub>2</sub>O<sub>3</sub>, 42.17 percent by weight La<sub>2</sub>O<sub>3</sub>, 17.1 percent by weight ZrO<sub>2</sub>, and 5 percent by weight of one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>, based on the total weight of the glass.

2. (original) The glass according to claim 1, wherein if Al<sub>2</sub>O<sub>3</sub>, REO, and at least one of ZrO<sub>2</sub> or HfO<sub>2</sub> are present, the glass comprises either not greater than 4 or at least 6 percent by weight of the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>, based on the total weight of the glass.

3. (original) The glass according to claim 1, wherein if Al<sub>2</sub>O<sub>3</sub>, REO, and at least one of ZrO<sub>2</sub> or HfO<sub>2</sub> are present, the glass comprises at least 6 percent by weight of the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>, based on the total weight of the glass.

4. (canceled)

5. (canceled)

6. (canceled)

7. (previously presented) The glass according to claim 3 collectively comprising at least 90 percent by weight of (i) at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>, (ii) at least one of ZrO<sub>2</sub> or HfO<sub>2</sub>, and (iii) at least one of Al<sub>2</sub>O<sub>3</sub> or REO, based on the total weight of the glass.

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8. (previously presented) The glass according to claim 3 collectively comprising at least 99 percent by weight of (i) at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>, (ii) at least one of ZrO<sub>2</sub> or HfO<sub>2</sub>, and (iii) at least one of Al<sub>2</sub>O<sub>3</sub> or REO, based on the total weight of the glass.

9. (currently amended) The glass according to claim 3 collectively having [[comprising]] 100 percent by weight of (i) at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>, (ii) at least one of ZrO<sub>2</sub> or HfO<sub>2</sub>, and (iii) at least one of Al<sub>2</sub>O<sub>3</sub> or REO, based on the total weight of the glass.

10. (original) The glass according to claim 3 collectively comprising at least 70 percent by weight of Al<sub>2</sub>O<sub>3</sub>, REO, and at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>, based on the total weight of the glass.

11. (original) The glass according to claim 3, wherein the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> is present in an amount of at least 10 percent by weight, based on the total weight of the glass.

12. (original) The glass according to claim 3 collectively comprising at least 70 percent by weight of REO, at least one of ZrO<sub>2</sub> or HfO<sub>2</sub>, and at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>.

13. (original) The glass according to claim 12, wherein the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> is present in an amount greater than 5 percent by weight, based on the total weight of the glass.

14. (original) The glass according to claim 12, wherein the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> is present in an amount of at least 10 percent by weight, based on the total weight of the glass.

15. (original) The glass according to claim 3 comprising greater than 5 percent by weight of the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>, based on the total weight of the glass.

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16. (original) The glass according to claim 3 comprising at least 10 percent by weight of the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>, based on the total weight of the glass.

17. (original) The glass according to claim 3 comprising at least 15 percent by weight of the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>, based on the total weight of the glass.

18. (original) The glass according to claim 3 comprising at least 20 percent by weight of the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>, based on the total weight of the glass.

19. (original) The glass according to claim 3 comprising at least 25 percent by weight of the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>, based on the total weight of the glass.

20. (original) The glass according to claim 3 comprising the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>, in a range from 10 to 40 percent by weight, based on the total weight of the glass.

21. (original) The glass according to claim 3 collectively comprising at least 80 percent by weight of Al<sub>2</sub>O<sub>3</sub>, REO, at least one of ZrO<sub>2</sub> or HfO<sub>2</sub>, and at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>, based on the total weight of the glass.

22. (original) The glass according to claim 21, wherein the at least one of ZrO<sub>2</sub> or HfO<sub>2</sub> is present in an amount of at least 5 percent by weight, based on the total weight of the glass.

23. (original) The glass according to claim 21, wherein the at least one of ZrO<sub>2</sub> or HfO<sub>2</sub> is present in an amount of at least 10 percent by weight, based on the total weight of the glass.

24. (withdrawn) Ceramic comprising the glass according to claim 3.

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25. (withdrawn) A method for making the glass according to claim 3, the method comprising:

melting sources of (i) at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>, (ii) at least one of ZrO<sub>2</sub> or HfO<sub>2</sub>, and (iii) at least one of Al<sub>2</sub>O<sub>3</sub> or REO, to provide a melt; and  
cooling the melt to provide the glass.

26. (previously presented) A method for making ceramic comprising glass according to claim 3, the method comprising:

melting sources of (i) at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>, (ii) at least one of ZrO<sub>2</sub> or HfO<sub>2</sub>, and (iii) at least one of Al<sub>2</sub>O<sub>3</sub> or REO, to provide a melt; and  
cooling the melt to provide the ceramic.

27. (withdrawn) A method for making an article comprising glass, the method comprising:

providing glass powder comprising glass, the glass collectively comprising at least 70 percent by weight of (i) at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> and (ii) at least two of (a) Al<sub>2</sub>O<sub>3</sub>, (b) REO, or (c) at least one of ZrO<sub>2</sub> or HfO<sub>2</sub>, and the glass containing not more than 30 percent by weight collectively As<sub>2</sub>O<sub>3</sub>, B<sub>2</sub>O<sub>3</sub>, GeO<sub>2</sub>, P<sub>2</sub>O<sub>5</sub>, SiO<sub>2</sub>, TeO<sub>2</sub>, and V<sub>2</sub>O<sub>5</sub>, with the proviso that the glass does not comprise 35.73 percent by weight Al<sub>2</sub>O<sub>3</sub>, 42.17 percent by weight La<sub>2</sub>O<sub>3</sub>, 17.1 percent by weight ZrO<sub>2</sub>, and 5 percent by weight of one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>, based on the total weight of the glass, the glass having a T<sub>g</sub>; and

heating the glass powder above the T<sub>g</sub> such that the glass beads coalesce to form a shape and provide the article comprising collectively comprising at least 70 percent by weight of (i) at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> and (ii) at least two of (a) Al<sub>2</sub>O<sub>3</sub>, (b) REO, or (c) at least one of ZrO<sub>2</sub> or HfO<sub>2</sub>, and the glass containing not more than 30 percent by weight collectively As<sub>2</sub>O<sub>3</sub>, B<sub>2</sub>O<sub>3</sub>, GeO<sub>2</sub>, P<sub>2</sub>O<sub>5</sub>, SiO<sub>2</sub>, TeO<sub>2</sub>, and V<sub>2</sub>O<sub>5</sub>, with the proviso that the glass does not comprise 35.73 percent by weight Al<sub>2</sub>O<sub>3</sub>, 42.17 percent by weight La<sub>2</sub>O<sub>3</sub>, 17.1 percent by weight ZrO<sub>2</sub>, and 5 percent by weight of one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>, based on the total weight of the glass of the article.

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28. (withdrawn) An optical waveguide comprising:  
a substrate; and  
a glass according to claim 3 on a surface of the substrate.

29. (withdrawn) The optical waveguide according to claim 28, wherein the glass is doped with a rare earth dopant.

30. (withdrawn) The optical waveguide according to claim 28 wherein the rare earth dopant is selected from the group consisting of cerium, praseodymium, neodymium, promethium, samarium, europium, gadolinium, terbium, dysprosium, holmium, erbium, thulium, ytterbium, or their other compounds and mixtures thereof.

31. (withdrawn) An optical waveguide comprising a glass fiber having a core material and a cladding surrounding the core material, wherein the core material comprises a glass according to claim 3.

32. (withdrawn) The optical waveguide according to claim 31, wherein the glass is doped with a rare earth dopant.

33. (withdrawn) The optical waveguide according to claim 29, wherein the rare earth dopant is selected from the group consisting of cerium, praseodymium, neodymium, promethium, samarium, europium, gadolinium, terbium, dysprosium, holmium, erbium, thulium, ytterbium, or their other compounds, and mixtures thereof.

34. (withdrawn) An optical amplifier comprising:  
an optical pump source which provides optical pump light; and  
an optical waveguide coupled to receive the optical pump light from the optical pump source, wherein the optical waveguide comprises a glass according to claim 3.

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35. (withdrawn) The optical amplifier according to claim 34, wherein the glass is doped with a rare earth dopant.

36. (withdrawn) The optical amplifier according to claim 35, wherein the rare earth dopant is selected from the group consisting of cerium, praseodymium, neodymium, promethium, samarium, europium, gadolinium, terbium, dysprosium, holmium, erbium, thulium, ytterbium, or their other compounds, and mixtures thereof.

37. (withdrawn) A method for amplifying optical signals, the method comprising:  
inputting the optical signals to an optical waveguide comprising a glass according to  
claim 3; and  
applying pump light to the optical waveguide to cause the waveguide to provide optical  
gain to the optical input signals.

38. (withdrawn) The method according to claim 37, wherein the glass is doped with  
a rare earth dopant.

39. (withdrawn) Ceramic comprising at least 75 percent by volume glass, the glass  
collectively comprising at least 80 percent by weight of (i) at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>, (ii) at  
least one of ZrO<sub>2</sub> or HfO<sub>2</sub>, and (iii) at least one of Al<sub>2</sub>O<sub>3</sub> or REO, and the glass containing not  
more than 20 percent by weight collectively As<sub>2</sub>O<sub>3</sub>, B<sub>2</sub>O<sub>3</sub>, GeO<sub>2</sub>, P<sub>2</sub>O<sub>5</sub>, SiO<sub>2</sub>, TeO<sub>2</sub>, and V<sub>2</sub>O<sub>5</sub>,  
with the proviso that the glass does not comprise 35.73 percent by weight Al<sub>2</sub>O<sub>3</sub>, 42.17 percent  
by weight La<sub>2</sub>O<sub>3</sub>, 17.1 percent by weight ZrO<sub>2</sub>, and 5 percent by weight of one of Nb<sub>2</sub>O<sub>5</sub> or  
Ta<sub>2</sub>O<sub>5</sub>, based on the total weight of the glass.

40. (withdrawn) The ceramic according to claim 39, wherein if Al<sub>2</sub>O<sub>3</sub>, REO, and at  
least one of ZrO<sub>2</sub> or HfO<sub>2</sub> are present, the glass comprises either not greater than 4 or at least 6  
percent by weight of the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>, based on the total weight of the glass.

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41. (withdrawn) The ceramic according to claim 39, wherein if  $\text{Al}_2\text{O}_3$ , REO, and at least one of  $\text{ZrO}_2$  or  $\text{HfO}_2$  are present, the glass comprises at least 6 percent by weight of the at least one of  $\text{Nb}_2\text{O}_5$  or  $\text{Ta}_2\text{O}_5$ , based on the total weight of the glass.

42. (withdrawn) Glass-ceramic collectively comprising at least 70 percent by weight of (i) at least one of  $\text{Nb}_2\text{O}_5$  or  $\text{Ta}_2\text{O}_5$  and (ii) at least two of (a)  $\text{Al}_2\text{O}_3$ , (b) REO, or (c) at least one of  $\text{ZrO}_2$  or  $\text{HfO}_2$ , and the glass-ceramic containing not more than 30 percent by weight collectively  $\text{As}_2\text{O}_3$ ,  $\text{B}_2\text{O}_3$ ,  $\text{GeO}_2$ ,  $\text{P}_2\text{O}_5$ ,  $\text{SiO}_2$ ,  $\text{TeO}_2$ , and  $\text{V}_2\text{O}_5$ .

43. (withdrawn) The glass-ceramic according to claim 42, wherein if  $\text{Al}_2\text{O}_3$ , REO, and at least one of  $\text{ZrO}_2$  or  $\text{HfO}_2$  are present, the glass-ceramic comprises either not greater than 4 or at least 6 percent by weight of the at least one of  $\text{Nb}_2\text{O}_5$  or  $\text{Ta}_2\text{O}_5$ , based on the total weight of the glass-ceramic.

44. (withdrawn) The glass-ceramic according to claim 42, wherein if  $\text{Al}_2\text{O}_3$ , REO, and at least one of  $\text{ZrO}_2$  or  $\text{HfO}_2$  are present, the glass-ceramic comprises at least 6 percent by weight of the at least one of  $\text{Nb}_2\text{O}_5$  or  $\text{Ta}_2\text{O}_5$ , based on the total weight of the glass-ceramic.

45. (withdrawn) The glass-ceramic according to claim 42 collectively comprising at least 75 percent by weight of (i) at least one of  $\text{Nb}_2\text{O}_5$  or  $\text{Ta}_2\text{O}_5$  and (ii) at least two of (a)  $\text{Al}_2\text{O}_3$ , (b) REO, or (c) at least one of  $\text{ZrO}_2$  or  $\text{HfO}_2$ , based on the total weight of the glass-ceramic.

46. (withdrawn) The glass-ceramic according to claim 42 collectively comprising at least 80 percent by weight of (i) at least one of  $\text{Nb}_2\text{O}_5$  or  $\text{Ta}_2\text{O}_5$  and (ii) at least two of (a)  $\text{Al}_2\text{O}_3$ , (b) REO, or (c) at least one of  $\text{ZrO}_2$  or  $\text{HfO}_2$ , based on the total weight of the glass-ceramic.

47. (withdrawn) The glass-ceramic according to claim 42 collectively comprising at least 85 percent by weight (i) at least one of  $\text{Nb}_2\text{O}_5$  or  $\text{Ta}_2\text{O}_5$  and (ii) at least two of (a)  $\text{Al}_2\text{O}_3$ , (b) REO, or (c) at least one of  $\text{ZrO}_2$  or  $\text{HfO}_2$ , based on the total weight of the glass-ceramic.

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48. (withdrawn) The glass-ceramic according to claim 42 collectively comprising at least 90 percent by weight of (i) at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> and (ii) at least two of (a) Al<sub>2</sub>O<sub>3</sub>, (b) REO, or (c) at least one of ZrO<sub>2</sub> or HfO<sub>2</sub>, based on the total weight of the glass-ceramic.

49. (withdrawn) The glass-ceramic according to claim 42 collectively comprising at least 95 percent by weight of (i) at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> and (ii) at least two of (a) Al<sub>2</sub>O<sub>3</sub>, (b) REO, or (c) at least one of ZrO<sub>2</sub> or HfO<sub>2</sub>, based on the total weight of the glass-ceramic.

50. (withdrawn) The glass-ceramic according to claim 42 collectively comprising at least 99 percent by weight of (i) at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> and (ii) at least two of (a) Al<sub>2</sub>O<sub>3</sub>, (b) REO, or (c) at least one of ZrO<sub>2</sub> or HfO<sub>2</sub>, based on the total weight of the glass-ceramic.

51. (withdrawn) The glass-ceramic according to claim 42 collectively comprising 100 percent by weight of (i) at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> and (ii) at least two of (a) Al<sub>2</sub>O<sub>3</sub>, (b) REO, or (c) at least one of ZrO<sub>2</sub> or HfO<sub>2</sub>, based on the total weight of the glass-ceramic.

52. (withdrawn) The glass-ceramic according to claim 42 collectively comprising at least 70 percent by weight of Al<sub>2</sub>O<sub>3</sub>, REO, and at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>, based on the total weight of the glass-ceramic.

53. (withdrawn) The glass-ceramic according to claim 52, wherein the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> is present in an amount of at least 10 percent by weight, based on the total weight of the glass-ceramic.

54. (withdrawn) The glass-ceramic according to claim 52 collectively comprising at least 70 percent by weight of REO, at least one of ZrO<sub>2</sub> or HfO<sub>2</sub>, and at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>.

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55. (withdrawn) The glass-ceramic according to claim 54, wherein the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> is present in an amount greater than 5 percent by weight, based on the total weight of the glass-ceramic.

56. (withdrawn) The glass-ceramic according to claim 54, wherein the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> is present in an amount of at least 10 percent by weight, based on the total weight of the glass-ceramic.

57. (withdrawn) The glass-ceramic according to claim 42 collectively comprising at least 70 percent by weight of Al<sub>2</sub>O<sub>3</sub>, REO, at least one of ZrO<sub>2</sub> or HfO<sub>2</sub>, and at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>, based on the total weight of the glass-ceramic.

58. (withdrawn) The glass-ceramic according to claim 57, wherein the at least one of ZrO<sub>2</sub> or HfO<sub>2</sub> is present in an amount of at least 5 percent by weight, based on the total weight of the glass-ceramic.

59. (withdrawn) The glass-ceramic according to claim 57, wherein the at least one of ZrO<sub>2</sub> or HfO<sub>2</sub> is present in an amount of at least 10 percent by weight, based on the total weight of the glass-ceramic.

60. (withdrawn) The glass-ceramic according to claim 42, with the proviso that the glass-ceramic does not comprise 35.73 percent by weight Al<sub>2</sub>O<sub>3</sub>, 42.17 percent by weight La<sub>2</sub>O<sub>3</sub>, 17.1 percent by weight ZrO<sub>2</sub>, and 5 percent by weight of one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> based on the total weight of the glass-ceramic.

61. (withdrawn) A method for making glass-ceramic according to claim 42, the method comprising:

heat-treating glass to convert at least a portion of the glass to crystalline ceramic and provide the glass-ceramic, the glass collectively comprising at least 70 percent by weight of (i) at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> and (ii) at least two of (a) Al<sub>2</sub>O<sub>3</sub>, (b) REO, or (c) at least one of

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ZrO<sub>2</sub> or HfO<sub>2</sub>, and the glass-ceramic containing not more than 30 percent by weight collectively As<sub>2</sub>O<sub>3</sub>, B<sub>2</sub>O<sub>3</sub>, GeO<sub>2</sub>, P<sub>2</sub>O<sub>5</sub>, SiO<sub>2</sub>, TeO<sub>2</sub>, and V<sub>2</sub>O<sub>5</sub>, based on the total weight of the glass.

62. (withdrawn) The method according to claim 61, with the proviso that the glass does not comprise 35.73 percent by weight Al<sub>2</sub>O<sub>3</sub>, 42.17 percent by weight La<sub>2</sub>O<sub>3</sub>, 17.1 percent by weight ZrO<sub>2</sub>, and 5 percent by weight of one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> based on the total weight of the glass.

63. (withdrawn) A method for making glass-ceramic according to claim 42, the method comprising:

heat-treating ceramic comprising glass to convert at least a portion of the glass to crystalline ceramic to provide the glass-ceramic, the glass collectively comprising at least 70 percent by weight of (i) at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> and (ii) at least two of (a) Al<sub>2</sub>O<sub>3</sub>, (b) REO, or (c) at least one of ZrO<sub>2</sub> or HfO<sub>2</sub>, and the glass-ceramic containing not more than 30 percent by weight collectively As<sub>2</sub>O<sub>3</sub>, B<sub>2</sub>O<sub>3</sub>, GeO<sub>2</sub>, P<sub>2</sub>O<sub>5</sub>, SiO<sub>2</sub>, TeO<sub>2</sub>, and V<sub>2</sub>O<sub>5</sub>, based on the total weight of the glass.

64. (withdrawn) The method according to claim 63, with the proviso that the glass does not comprise 35.73 percent by weight Al<sub>2</sub>O<sub>3</sub>, 42.17 percent by weight La<sub>2</sub>O<sub>3</sub>, 17.1 percent by weight ZrO<sub>2</sub>, and 5 percent by weight of one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> based on the total weight of the glass.

65. (withdrawn) A method for making a glass-ceramic article, the method comprising:

providing glass powder, the glass collectively comprising at least 70 percent by weight of (i) at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> and (ii) at least two of (a) Al<sub>2</sub>O<sub>3</sub>, (b) REO, or (c) at least one of ZrO<sub>2</sub> or HfO<sub>2</sub>, and the glass containing not more than 30 percent by weight collectively As<sub>2</sub>O<sub>3</sub>, B<sub>2</sub>O<sub>3</sub>, GeO<sub>2</sub>, P<sub>2</sub>O<sub>5</sub>, SiO<sub>2</sub>, TeO<sub>2</sub>, and V<sub>2</sub>O<sub>5</sub>, based on the total weight of the glass, the glass having a T<sub>g</sub>; and

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heating the glass powder above the  $T_g$  such that the glass powder coalesces to form a shape and provide a glass article; and

heat-treating the glass article to convert at least a portion of the glass to crystalline ceramic to provide the glass-ceramic article.

66. (withdrawn) The method according to claim 65, with the proviso that the glass does not comprise 35.73 percent by weight  $Al_2O_3$ , 42.17 percent by weight  $La_2O_3$ , 17.1 percent by weight  $ZrO_2$ , and 5 percent by weight of one of  $Nb_2O_5$  or  $Ta_2O_5$  based on the total weight of the glass.

67. (withdrawn) The method according to claim 66, wherein if  $Al_2O_3$ , REO, and at least one of  $ZrO_2$  or  $HfO_2$  are present, the glass comprises either not greater than 4 or at least 6 percent by weight of the at least one of  $Nb_2O_5$  or  $Ta_2O_5$ , based on the total weight of the glass.

68. (withdrawn) The method according to claim 66, wherein if  $Al_2O_3$ , REO, and at least one of  $ZrO_2$  or  $HfO_2$  are present, the glass comprises at least 6 percent by weight of the at least one of  $Nb_2O_5$  or  $Ta_2O_5$ , based on the total weight of the glass.

69. (previously presented) The glass according to claim 1 in the form of an IR window.

70. (withdrawn) The ceramic according to claim 39 in the form of an IR window.

71. (withdrawn) The glass-ceramic according to claim 42 in the form of an IR window.

72. (withdrawn) The method according to claim 27, wherein the glass of the glass powder comprises at least one of  $ZrO_2$  or  $HfO_2$ .

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73. (previously presented) Glass collectively comprising at least 97 percent by weight of (i) at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub> and (ii) at least two of (a) Al<sub>2</sub>O<sub>3</sub>, (b) REO, or (c) at least one of ZrO<sub>2</sub> or HfO<sub>2</sub>, and the glass containing not more than 3 percent by weight collectively As<sub>2</sub>O<sub>3</sub>, B<sub>2</sub>O<sub>3</sub>, GeO<sub>2</sub>, P<sub>2</sub>O<sub>5</sub>, SiO<sub>2</sub>, TeO<sub>2</sub>, and V<sub>2</sub>O<sub>5</sub>, with the proviso that the glass does not comprise 35.73 percent by weight Al<sub>2</sub>O<sub>3</sub>, 42.17 percent by weight La<sub>2</sub>O<sub>3</sub>, 17.1 percent by weight ZrO<sub>2</sub>, and 5 percent by weight of one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>, based on the total weight of the glass.

74. (previously presented) The glass according to claim 73, wherein if Al<sub>2</sub>O<sub>3</sub>, REO, and at least one of ZrO<sub>2</sub> or HfO<sub>2</sub> are present, the glass comprises either not greater than 4 or at least 6 percent by weight of the at least one of Nb<sub>2</sub>O<sub>5</sub> or Ta<sub>2</sub>O<sub>5</sub>, based on the total weight of the glass.

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